

# 宁波俊威电器有限公司

Ningbo Junwill Electric Appliance Co. Ltd

Nov.5<sup>th</sup> 2019

公司通过ISO9001认证

ISO14001认证

ISO9001 Certificate

ISO14001 Certificate



品质方针Quality Policy:

客户至上 持续改进

Keep improvement &  
Customer satisfied

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# 俊威公司概况

## Junwill company profile

- 我公司创立于1997年6月，现有员工300余名。各类技术管理人员40余名，占地面积15000平方米，厂房面积17000平方米。公司专业生产各类铝、锌压铸件和电热管制造，特别擅长含电热管的压铸件。产品主要应用于：电熨斗、面包机、电蒸锅、蒸汽挂烫机、蒸汽清洗机、电热水壶等。拥有力劲压铸机12台（160T-400T）、自动静电喷涂线三条及专用精密加工设备多套。年产各类压铸件1200余万件，电热管2400余万支。公司从电热管制造，模具开发、产品压铸、精加工、喷涂、装配，形成一条龙配套，满足客户需求。主要合作客户：法国SEB、土耳其EKSEN，西班牙TAURUS,卓力集团、凯波集团、海歌公司等。
- 客户的满意是我们永远不变的宗旨，我们将通过更大的努力生产最好的产品，提供最佳的服务与新老客户携手共进，共创辉煌。

## 俊威公司概況

# Junwill company profile

- Our company was established in June 1997 and has around 300 employees .The land area is 15000m2 and building area is 17000m2. We specializing in some different heating element ( AL & stainless steel ) and the relative die-casting products with the HE. The products main use in Iron ,bread maker, steamer, steam cleaning ,kettle and so on. We can make all the process from mould developing ,HE manufacture ,die-casting ,machining, coating and assembly to meet the customer requirments . Currently we have 12pcs die-casting machine from 160T to 400T , 3pcs automatic coating line and some relative special machining & assembly lines. The Annual capacity of die-casting parts are 12million pcs and HE are 24million pcs .Our main customer are SEB group ,Turkey Eksen, Spain Taurus(Solac), Cuori, Kaibo,
- Customer satisfied is our target. We will try our best to provide not only the high quality products and also good service to all the customer !



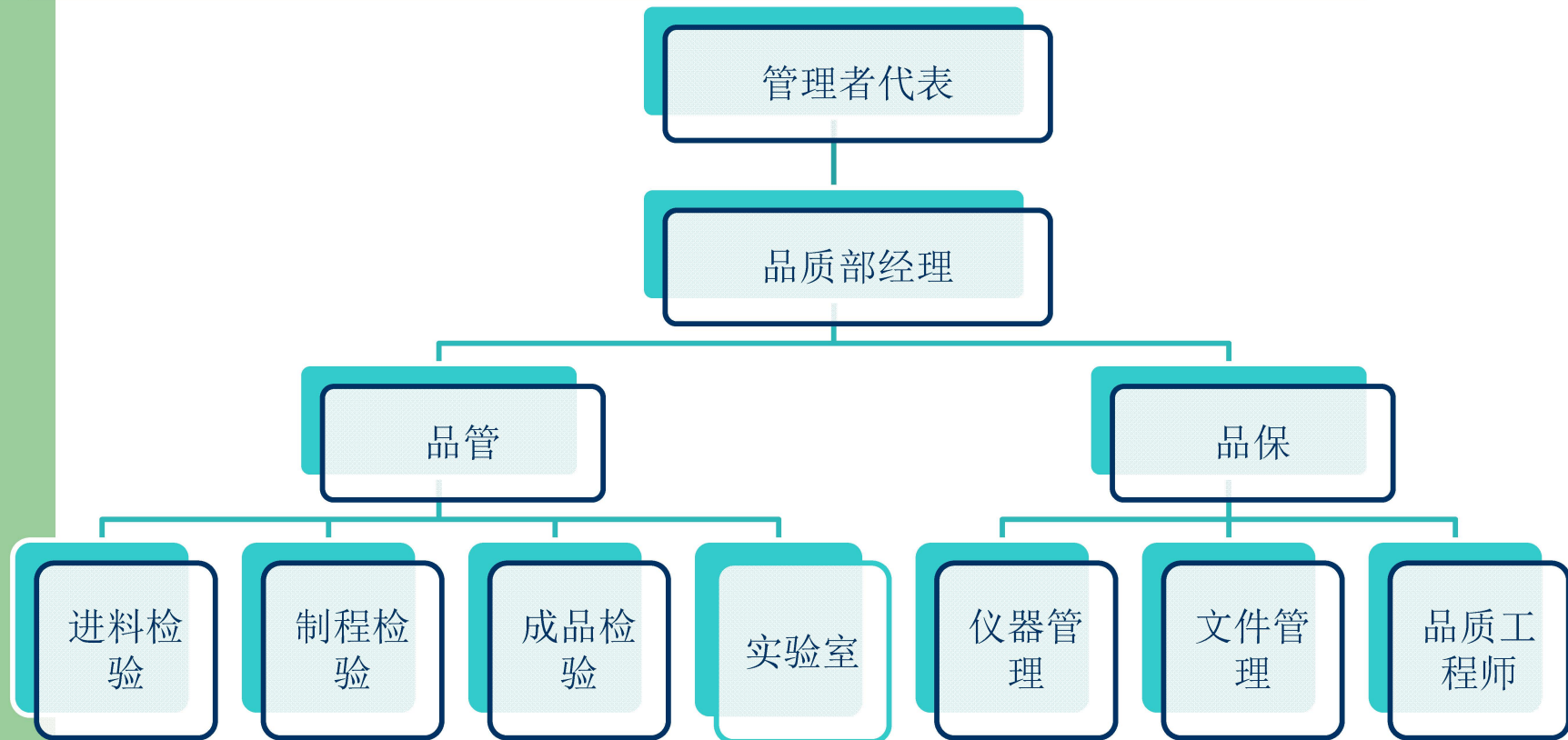
# 俊威公司组织结构Junwill organization





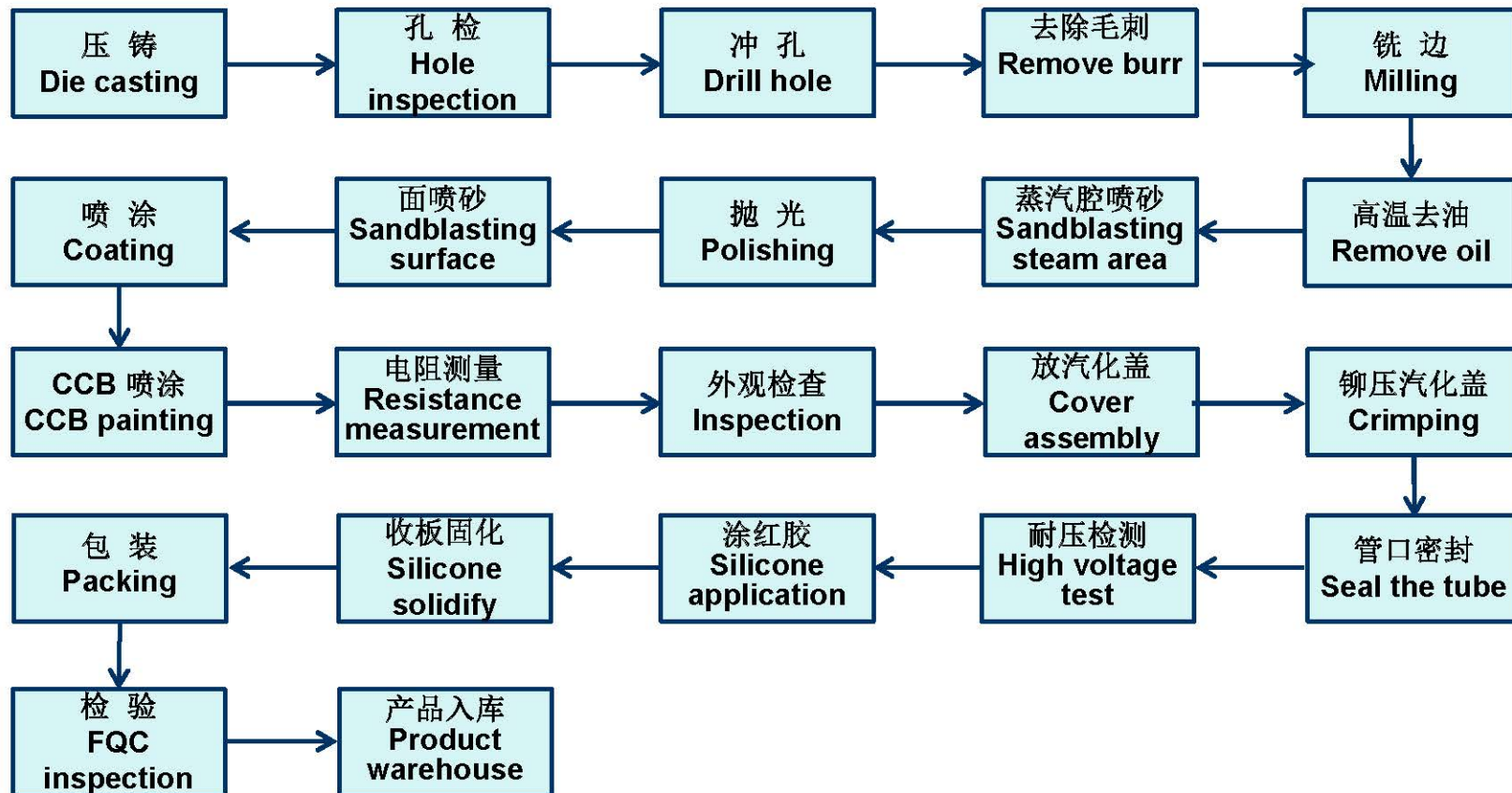
# 俊威公司品质控制流程

## Qc flow chart



# 俊威公司铝底板加工流程图

## Soleplate production flow chart



# 压铸车间 (Die-casting) Workshop





# 压铸车间(Die-Casting) Centre melt oven



# 压铸车间（Die-casting） Mold Storage





# 俊威公司生产车间制程介绍—精加工 Processing: machining workshop

▼产品小毛边、毛刺修整

burr treatment



▼产品四周毛边冲压

Stamping





# 俊威公司生产车间制程介绍—精加工

## 2 Processing: machining workshop

★精加工车间的钻孔、攻牙、挖粉、全检制程，产能80万片/月  
Machining process Capacity : 800kpcs/month



▲挖粉生产线  
Mgo dig area



▲钻孔、攻牙  
drill & screw



▲管口挖粉  
Mgo dig



▲全检孔的尺寸  
Inspection

# 俊威公司生产车间制程介绍—精加工

## 3 Processing: machining workshop

自动喷砂机用于产品的汽化腔喷砂处理  
Automatic sand blast machine



# 俊威公司生产车间制程介绍—精加工

## 4 Processing: machining workshop

网带式烘箱 →

⊙用于产品去油渍

Oven for removing the oil





# 俊威公司生产车间制程介绍—自动削边 Machining workshop-Automatic grinding

▼8台自动削边机组

Automatic grinding machine 8sets



削边工作中  
Grinding



# 俊威公司生产车间制程介绍-抛光 Production workshop-Polishing

自动抛光机车间

Automatic polishing line

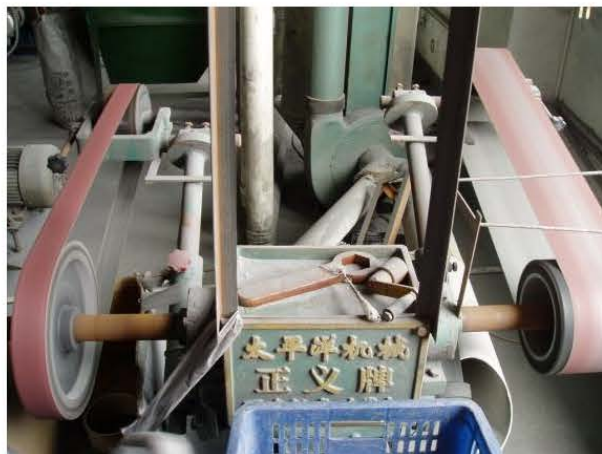




# 俊威公司生产车间制程介绍—抛光2

## Production workshop-Polishing

抛光表面不良返修  
Rework for polishing  
aspect



◆产品平面喷砂Flat sand blasting





# 俊威公司生产车间制程介绍—光检 Production workshop-inspection line

产品抛光面检查和清理车间  
inspection and cleaning



平面品质检查处理  
Polishing aspect  
inspection and treatment

吹灰清理  
Air Spray

# 俊威公司生产车间制程介绍—静电喷涂 Production workshop –Static coating

## ▼自动静电喷涂 Automatic static coating line

### ▼日式自动喷砂设备 Automatic sand blast machine (Japan )



# 新喷涂无尘车间(陶瓷和PTFE) New Coating Line(Dust-Free Workshop)- Ceramic&PTFE





# 俊威电热管生产介绍

## Heating Element Production(Automatic)

▼绕丝车间 Coil wire



▼超声波清洗 Ultrasonic wave Cleaning



# 俊威电热管自动生产介绍

## Heating Element Production(Automatic)

▼加粉机 Mgo fill machine



# 俊威电热管自动生产介绍

## Heating Element Production(Automatic)





# 俊威公司产品介绍1 Junwill products



★熨斗底板、灯罩系列

Soleplate and lamp series



# 俊威公司产品介绍2 Junwill products

★煎烤器系列 electric cooker





# 俊威公司品质检验设备 Inspection equipment

▼ 精确测量  
measure



▼ 耐高压测试 High  
voltage test



▼ 电阻测试  
resistor test



▼ 绝缘电阻测试  
insulation resistor



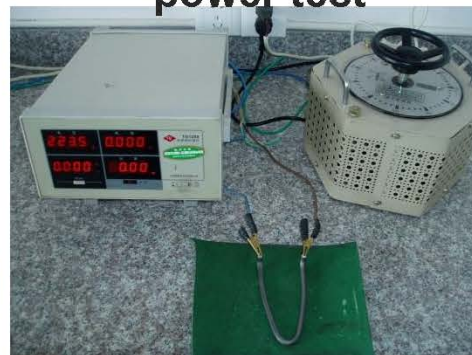
▼ 泄漏电流测试  
Currency leakage



▼ LCR测试  
LCR test



▼ 功率测试  
power test



▼ 重量测试  
scale





# 俊威公司品质检验设备 Inspection equipment

## ▼ Mgo Humidity testing



● HE Life test

## ▼ X-Ray



● 蒸汽试验  
Steam test

# 俊威公司品质检验设备 Inspection equipment

## ▼ 光谱仪Spectrometer

